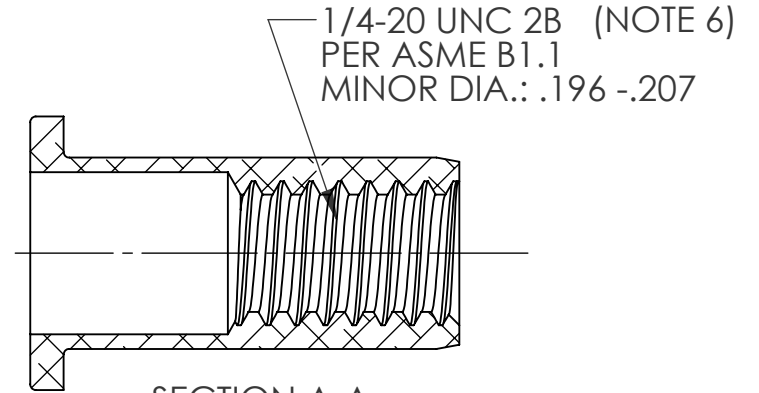
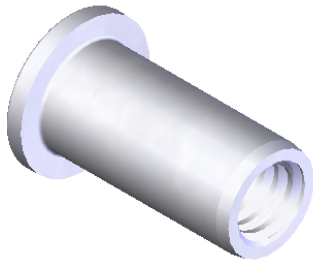
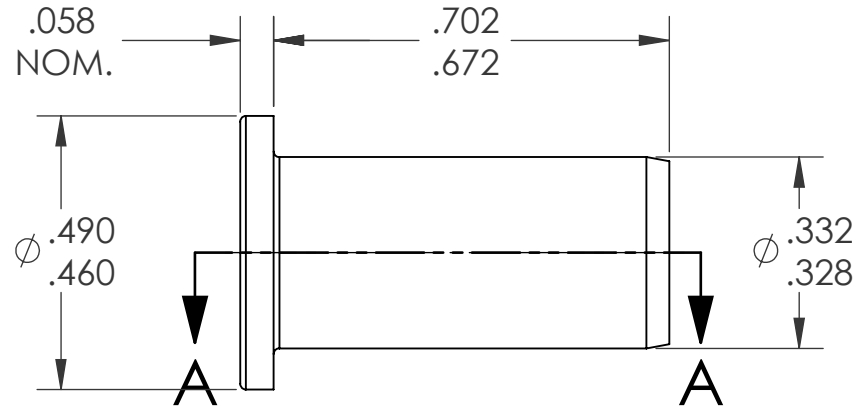
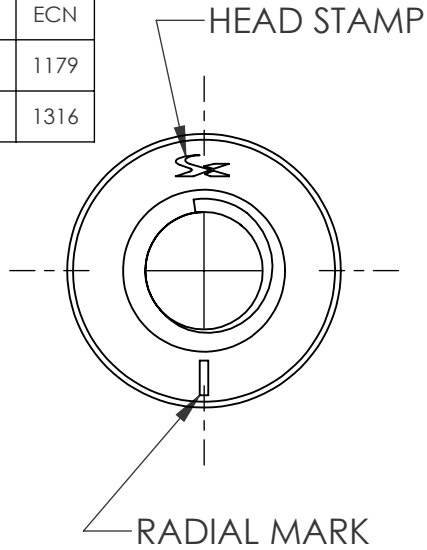


REVISIONS			
REV.	DESCRIPTION	DATE	ECN
A	INITIAL RELEASE	5/8/09	1179
B	UPDATE TO CURRENT FORMAT	6/3/10	1316




SECTION A-A
SCALE 3 : 1

NOTE:

- GRIP RANGE: .080 - .140
- HOLE SIZE: .332 +.006/-.000 AFTER ALL APPLIED FINISHES.
- INSTALLED LENGTH: .450 REF.
- LUBRICATION: NONE
- INSTALLATION TOOL: SPIN-PULL
- MAY BE PRODUCED TO 3B THREAD CLASS DEPENDING ON THE MANUFACTURING LOT NUMBER OR CUSTOMER REQUIREMENT. SPECIFIC CLASS AVAILABLE UPON REQUEST.

PROPRIETARY AND CONFIDENTIAL
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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE		
		DIMENSIONS ARE IN INCHES TOLERANCES: ANGULAR: MACH ±1 BEND ±1 TWO PLACE DECIMAL ±.01 THREE PLACE DECIMAL ±.002		DRAWN	TWR		5/8/09
		INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5M-1994		CHECKED			
		MATERIAL A5056/A6053-T4		ENG APPR.	JVK		5/8/09
		FINISH NONE		MFG APPR.			
NEXT ASSY	USED ON			Q.A.	JVK	5/8/09	
APPLICATION		DO NOT SCALE DRAWING		COMMENTS: E-mail: info@sherex.com www.sherex.com Phone: 866-474-3739 Fax: 716-875-0358		TITLE: FLAT HEAD OPEN END	
				SIZE DWG. NO.	REV		
				A	CA-2520A-140	B	
				SCALE: 2:1	WEIGHT: kg	SHEET 1 OF 1	